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November 18, 2009

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Re: U.S. Patent Application for:
"CASTING MACHINE"
Serial No. 10/597053; Filed July 10, 2006
Patent No. 7614441; Issued November 10, 2009
First Named Inventor: Wilhelm Friedrich
Lauener et al.
Our Reference No. LUS-16713

Dear Sir/Madam:

A Certificate of Correction under 35 U.S.C. 254 is hereby requested to correct a Patent Office printing error in the above-identified patent. Enclosed herewith is a proposed Certificate of Correction (Form No. PTO/SB/44) for consideration.

It is requested that the Certificate of Correction be completed and mailed at an early date to the undersigned attorney of record. The proposed correction is an obvious one and does not in any way change the sense of the application.

We understand that a fee is not required since the error was on the part of the Patent and Trademark Office in printing the patent.

Respectfully submitted,

RANKIN, HILL & CLARK, LLP

/Randolph E. Digges, III/
Randolph E. Digges, III, Reg. No. 40590

RED:ljm
Enclosure

**UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION**Page 1 of 1

PATENT NO. : 7614441

APPLICATION NO.: 10/597053

ISSUE DATE : November 10, 2009

INVENTOR(S) : Lauener et al.

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In Column 12, Line 2 (Claim 2, Line 2), after "upper," delete "arid" and insert
--and--.

MAILING ADDRESS OF SENDER (Please do not use customer number below):

Randolph E. Digges, III
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This collection of information is required by 37 CFR 1.322, 1.323, and 1.324. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 1.0 hour to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. **SEND TO: Attention Certificate of Corrections Branch, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.**

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.